

# Monitoring relays and float switch







#### Level control relays for conductive liquids

#### Type 72.01

- Adjustable sensitivity
- Available also for supply 400 V
- Available also with sensitivity range (5...450)k $\Omega$  adjustable
- Available also for contact loads down to 5 V, 1 mA

#### Type 72.11

- Fixed sensitivity
- Emptying or filling functions
- LED indicator
- Reinforced insulation (6 kV 1.2/50 µs) between:
- supply and contacts
- electrodes and supply
- contacts and electrodes
- 35 mm rail (EN 60715) mount
- Control about a single level or between Min./Max. limits

72.01/11 Screw terminal



FOR UL RATINGS SEE:

"General technical information" page V

For outline drawing see page 10

#### 72.01

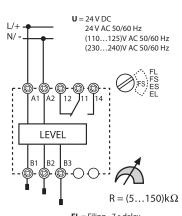


- Sensitivity range (5...150)kΩ adjustable
- Delay time (0.5 s or 7 s) switch selectable
- Emptying or filling functions switch selectable

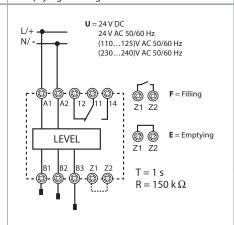
72.11



- Sensitivity fixed 150  $k\Omega$
- Delay time fixed: 1 s
- Emptying or filling functions link selectable



- **FL** = Filing 7 s delay
- FS = Filling 0.5 s delay ES = Emptying 0.5 s delay EL = Emptying 7 s delay



Contact specification								
Contact configuration		1 CO (SPDT)			1 CO (SPDT)			
Rated current/Maximum peak current A		16/30			16/30			
Rated voltage/ Maximum switching voltage	V AC		250	/400		250/400		
Rated load AC1	VAC			00		250/400		
						4000		
Rated load AC15 (230 V AC)	VA		7:	50		750		
Single phase motor rating (230 \	V AC) kW		0.	55		0.55		
Breaking capacity DC1: 24/110/2	220 V A		16/0.3	3/0.12		16/0.3/0.12		
Minimum switching load	mW (V/mA)		500 (	10/5)		500 (10/5)		
Standard contact material		AgCdO			AgCdO			
Supply specification								
Nominal voltage (U <sub>N</sub> )	V AC (50/60 Hz)	24	110125	230240	400	24	110125	230240
	V DC	24	_	_	_	24	_	_
Rated power AC/DC	VA (50 Hz)/W		2.5	/1.5		2.5/1.5		
Operating range	V AC (50/60 Hz)	19.226.4	90130	184253	360460	19.226.4	90130	184253
	V DC	20.426.4	_	_	_	20.426.4	_	_
Technical data								
Electrical life at rated load AC1	cycles	100 · 10³				$100\cdot 10^3$		
Electrode voltage	V AC	4			4			
Electrode current	mA	0.2				0.2		
Run-on time	S	0.5 - 7 (selectable)			1			
Max sensitivity range	kΩ	5150 (adjustable)				150 (fixed)		
Insulation between supply/contacts/electrode (1.2/50 µs) kV		6			6			
Ambient temperature	°C	-20+60			-20+60			
Protection category		IP 20			IP 20			

CE FR FHI '®"

**Approvals** (according to type)



# Special relay for alternating loads, for applications with pumps, compressors, air conditioning or refrigeration units

#### Type 72.42

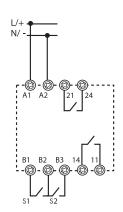
- Priority change relay
- 2 independent NO output, 12 A
- 4 functions
- 2 independent control signals, insulated from supply
- 110...240 V and 24 V AC/DC supply versions
- Modular housing, 35 mm wide
- 35 mm rail (EN 60715) mount
- Cd-free contact material



• Multi-function (MI, ME, M2, M1)

72.42 Screw terminal





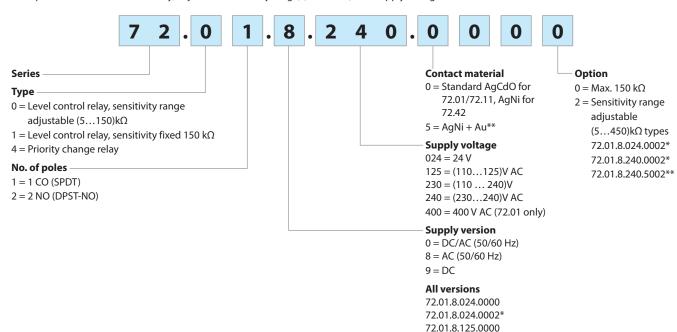
For outline drawing see page 10

Tor outline drawing see pa	90.0				
Contact specification					
Contact configuration			2 NO (2 DPST-NO)		
Rated current/Max. peak current A			12/20		
Rated voltage/					
Max. switching voltage		V AC	250/400		
Rated load AC1		VA	3000		
Rated load AC15		VA	1000		
Single phase motor rating	(230 V AC)	kW	0.5	5	
Breaking capacity DC1: 24/	110/220 V	А	12/0.3	/0.12	
Minimum switching load	m\	W (V/mA)	300 (	5/5)	
Standard contact material			Agl	Ni	
Supply specification					
Nominal voltage (U <sub>N</sub> )	V AC (50/60	) Hz) / DC	24	110240	
Rated power	in st	and-by W	0.12	0.18	
with 2 active relays W/VA(50 Hz)		VA(50 Hz)	1.1/1.7	1.5/3.9	
Operating range	V AC (	50/60 Hz)	16.828.8	90264	
		V DC	16.832	90264	
Technical data			'		
Electrical life at rated load A	AC1	cycles	100 · 10³		
Output delay time (T on fu	nction diagra	ms) s	0.220		
Power-on activation time s		s	≤ 0.7		
Minimum impulse duration ms		ms	50		
Insulation between supply					
and contacts (1.2/50 µs) kV		kV	6		
Dielectric strength		\/ AC	1000		
between open contacts V AC		-	1000		
Ambient temperature °C			-20+50		
Protection category			IP 20		
Approvals (according to ty	/pe)		C€ 5₹ EH[		



#### **Ordering information**

Example: 72 series level control relay, adjustable sensitivity range, (230...240)V AC supply voltage.



\* For liquids conductivity up to 2  $\mu$  Siemens or a Resistance of 450  $k\Omega$ 

72.01.8.240.0000
72.01.8.240.0002\*
72.01.8.240.5002\*\*
72.01.8.400.0000
72.01.9.024.0000
72.11.8.024.0000
72.11.8.125.0000
72.11.8.240.0000
72.11.9.024.0000
72.42.0.230.0000
72.42.0.024.0000

\*\* For applications with output contact loading down to 5 V, 1 mA  $\,$ 



#### **Technical data**

Dielectric strength   Dielectric strength    Dielectric strength    Dielectric strength    Dielectric strength    Dielectric strength    Dielectric strength    Dieletween supply and control (for 110240 V version only)   Dieletween supply and control (for 110240 V version only)   Dieletween supply and control (for 110240 V version only)   Dieletween supply and control supply * Dieletween sup	72.01/72.11	72.42	
Detween supply and control (for 110240 V version only)   Detween electrodes, Z1-Z2 and supply*   4000 V AC	Impulse (1.2/5	0 μs)	
between electrodes, Z1-Z2 and supply*	6 kV	6 kV	
between contacts and electrodes   between open contacts   1000 V AC     between contacts   1000 V AC     b	_	4 kV	
EMC specifications           Type of test         Reference standar           Electrostatic discharge         contact discharge         EN 61000-4-2           air discharge         EN 61000-4-2           Radio-frequency electromagnetic field         (801000 MHz)         EN 61000-4-3           Fast transients         on supply terminals         EN 61000-4-3           feat transients         on supply terminals         EN 61000-4-4           (burst 5/50 ns, 5 and 100 kHz)         on control terminals         EN 61000-4-4           Voltage pulses on supply terminals         common mode         EN 61000-4-5           (surge 1.2/50 µs)         differential mode         EN 61000-4-5           Radiofrequency common mode         on supply terminals         EN 61000-4-5           voltage (0.15280 MHz)         on control terminals         EN 61000-4-6           Voltage dips         70% Un         EN 61000-4-1           Short interruptions         EN 61000-4-1         EN 61000-4-1           Radiated emissions         (301000 MHz)         CISPR 11           Terminals           Wire strip length         mm         9           Max. wire size         solid cable           mm²         1 x 6/2 x 4	6 kV	_	
EMC specifications           Type of test         Reference standar           Electrostatic discharge         contact discharge         EN 61000-4-2           air discharge         EN 61000-4-2           Radio-frequency electromagnetic field         (801000 MHz)         EN 61000-4-3           Fast transients         on supply terminals         EN 61000-4-4           (burst 5/50 ns, 5 and 100 kHz)         on control terminals         EN 61000-4-4           Voltage pulses on supply terminals         common mode         EN 61000-4-5           (surge 1.2/50 μs)         differential mode         EN 61000-4-5           Radiofrequency common mode         on supply terminals         EN 61000-4-5           voltage (0.15280 MHz)         on control terminals         EN 61000-4-6           Voltage dips         70% Un         EN 61000-4-1           Short interruptions         EN 61000-4-1         EN 61000-4-1           Radiofrequency conducted emissions         (0.1530 MHz)         CISPR 11           Terminals	6 kV	_	
Reference standal           Electrostatic discharge         contact discharge         EN 61000-4-2           air discharge         EN 61000-4-2           air discharge         EN 61000-4-2           Radio-frequency electromagnetic field         (801000 MHz)         EN 61000-4-3           fast transients         on supply terminals         EN 61000-4-4           (burst 5/50 ns, 5 and 100 kHz)         on control terminals         EN 61000-4-4           Voltage pulses on supply terminals         common mode         EN 61000-4-5           (surge 1.2/50 μs)         differential mode         EN 61000-4-5           Radiofrequency common mode         on supply terminals         EN 61000-4-5           voltage (0.15280 MHz)         on control terminals         EN 61000-4-6           Voltage dips         70% U <sub>N</sub> EN 61000-4-1           Short interruptions         EN 61000-4-1         EN 61000-4-1           Radiofrequency conducted emissions         (0.1530 MHz)         CISPR 11           Terminals           Φ Screw torque         Nm         0.8           Wire strip length         mm         9           Max. wire size         solid cable           mm²         1 x 6/2 x 4           AwG         1 x 10/	1.5 kV	1.5 kV	
Electrostatic discharge         contact discharge         EN 61000-4-2           air discharge         EN 61000-4-2         EN 61000-4-2           Radio-frequency electromagnetic field         (801000 MHz)         EN 61000-4-3           (12.8 GHz)         EN 61000-4-3         EN 61000-4-3           Fast transients         on supply terminals         EN 61000-4-4           (burst 5/50 ns, 5 and 100 kHz)         on control terminals         EN 61000-4-5           Voltage pulses on supply terminals         common mode         EN 61000-4-5           (surge 1.2/50 μs)         differential mode         EN 61000-4-5           Radiofrequency common mode         on supply terminals         EN 61000-4-6           voltage (0.15280 MHz)         on control terminals         EN 61000-4-6           Voltage dips         70% U <sub>N</sub> EN 61000-4-1           Short interruptions         EN 61000-4-1         EN 61000-4-1           Radiated emissions         (301000 MHz)         CISPR 11           Radiated emissions         (301000 MHz)         CISPR 11           Terminals           Wire strip length         mm         9           Max. wire size         solid cable           mm²         1x 6/2 x 4           Aug         1x 10/2 x			
air discharge	d 72.01/72.11	72.42	
Radio-frequency electromagnetic field         (801000 MHz)         EN 61000-4-3           fast transients         on supply terminals         EN 61000-4-3           Fast transients         on control terminals         EN 61000-4-4           (burst 5/50 ns, 5 and 100 kHz)         on control terminals         EN 61000-4-5           Voltage pulses on supply terminals         common mode         EN 61000-4-5           (surge 1.2/50 µs)         differential mode         EN 61000-4-5           Radiofrequency common mode         on supply terminals         EN 61000-4-6           voltage (0.15280 MHz)         on control terminals         EN 61000-4-6           Voltage dips         70% U <sub>N</sub> EN 61000-4-11           Short interruptions         EN 61000-4-11         EN 61000-4-11           Radiofrequency conducted emissions         (0.1530 MHz)         CISPR 11           Terminals	4 kV	4 kV	
Fast transients on supply terminals EN 61000-4-4 (burst 5/50 ns, 5 and 100 kHz) on control terminals EN 61000-4-4 Voltage pulses on supply terminals common mode EN 61000-4-5 (surge 1.2/50 µs) differential mode EN 61000-4-5 Radiofrequency common mode on supply terminals EN 61000-4-5 voltage (0.15280 MHz) on control terminals EN 61000-4-6 Voltage dips 70% U <sub>N</sub> EN 61000-4-11 Short interruptions EN 61000-4-11 Radiofrequency conducted emissions (0.1530 MHz) CISPR 11 Radiated emissions (301000 MHz) CISPR 11  Terminals  Screw torque Nm 0.8 Wire strip length mm 9  Max. wire size solid cable mm² 1 x 6 / 2 x 4 AWG 1 x 10 / 2 x 12  Other data  Current absorption on Z1 and Z2 (type 72.11) mA < 1  Current absorption on control signal (B1-B2 and B2-B3) - (type 72.42) 5 mA, 5 V  Power lost to the environment without contact current W 1.5	8 kV	8 kV	
Fast transients	10 V/m	10 V/m	
(burst 5/50 ns, 5 and 100 kHz) on control terminals EN 61000-4-4  Voltage pulses on supply terminals common mode EN 61000-4-5  (surge 1.2/50 μs) differential mode EN 61000-4-5  Radiofrequency common mode on supply terminals EN 61000-4-6  voltage (0.15280 MHz) on control terminals EN 61000-4-6  Voltage dips 70% U <sub>N</sub> EN 61000-4-11  Short interruptions EN 61000-4-11  Radiofrequency conducted emissions (0.1530 MHz) CISPR 11  Terminals  Wire strip length Nm 0.8  Wire strip length mm 9  Max. wire size solid cable mm² 1x 6/2 x 4  AWG 1x 10/2 x 12  Other data  Current absorption on Z1 and Z2 (type 72.11) mA < 1  Current absorption on control signal (B1-B2 and B2-B3) - (type 72.42) 5 mA, 5 V  Power lost to the environment without contact current W 1.5	_	5 V/m	
Voltage pulses on supply terminals (surge 1.2/50 μs)  Radiofrequency common mode on supply terminals Voltage (0.15280 MHz) on control terminals  EN 61000-4-6  Voltage dips 70% U <sub>N</sub> EN 61000-4-11  Short interruptions EN 61000-4-11  Radiofrequency conducted emissions (0.1530 MHz) CISPR 11  Radiated emissions (301000 MHz) CISPR 11  Terminals  Screw torque Nm 9  Max. wire size  mm² 1 x 6 / 2 x 4  AWG 1 x 10 / 2 x 12  Other data  Current absorption on Z1 and Z2 (type 72.11)  Current absorption on control signal (B1-B2 and B2-B3) - (type 72.42)  Power lost to the environment without contact current W 1.5	4 kV	4 kV	
(surge 1.2/50 μs) differential mode EN 61000-4-5 Radiofrequency common mode on supply terminals EN 61000-4-6 voltage (0.15280 MHz) on control terminals EN 61000-4-6 Voltage dips 70% U <sub>N</sub> EN 61000-4-11 Short interruptions EN 61000-4-11 Radiofrequency conducted emissions (0.1530 MHz) CISPR 11 Radiated emissions (301000 MHz) CISPR 11  Terminals  Wire strip length mm 9  Max. wire size solid cable mm² 1 x 6/2 x 4 AWG 1 x 10/2 x 12  Other data  Current absorption on Z1 and Z2 (type 72.11) mA < 1  Current absorption on control signal (B1-B2 and B2-B3) - (type 72.42) 5 mA, 5 V  Power lost to the environment without contact current W 1.5	_	4 kV	
Radiofrequency common mode on supply terminals EN 61000-4-6 voltage (0.15280 MHz) on control terminals EN 61000-4-6  Voltage dips 70% U <sub>N</sub> EN 61000-4-11  Short interruptions EN 61000-4-11  Radiofrequency conducted emissions (0.1530 MHz) CISPR 11  Radiated emissions (301000 MHz) CISPR 11  Terminals  Screw torque Nm 0.8  Wire strip length mm 9  Max. wire size solid cable mm² 1 x 6 / 2 x 4 AWG 1 x 10 / 2 x 12  Other data  Current absorption on Z1 and Z2 (type 72.11) mA < 1  Current absorption on control signal (B1-B2 and B2-B3) - (type 72.42) 5 mA, 5 V  Power lost to the environment without contact current W 1.5	4 kV	4 kV	
voltage (0.15280 MHz)  on control terminals  EN 61000-4-6  Voltage dips  70% U <sub>N</sub> EN 61000-4-11  Short interruptions  EN 61000-4-11  Radiofrequency conducted emissions  (0.1530 MHz)  CISPR 11  Terminals  Screw torque  Nm  0.8  Wire strip length  Max. wire size  solid cable  mm²  1 x 6/2 x 4  AWG  1 x 10/2 x 12  Other data  Current absorption on Z1 and Z2 (type 72.11)  Current absorption on control signal (B1-B2 and B2-B3) - (type 72.42)  Power lost to the environment  without contact current  W  1.5	4 kV	4 kV	
Voltage dips 70% U <sub>N</sub> EN 61000-4-11 Short interruptions EN 61000-4-11 Radiofrequency conducted emissions (0.1530 MHz) CISPR 11  Terminals  Screw torque Nm 0.8 Wire strip length mm 9  Max. wire size solid cable 1x6/2x4 AWG 1x10/2x12  Other data  Current absorption on Z1 and Z2 (type 72.11) mA < 1  Current absorption on control signal (B1-B2 and B2-B3) - (type 72.42) 5 mA, 5 V  Power lost to the environment without contact current W 1.5	10 V	10 V (0.15230 MHz	
Short interruptions EN 61000-4-11 Radiofrequency conducted emissions (0.1530 MHz) CISPR 11 Radiated emissions (301000 MHz) CISPR 11  Terminals  Screw torque Nm 0.8 Wire strip length mm 9  Max. wire size solid cable mm² 1x 6/2 x 4 AWG 1x 10/2 x 12  Other data  Current absorption on Z1 and Z2 (type 72.11) mA < 1  Current absorption on control signal (B1-B2 and B2-B3) - (type 72.42) 5 mA, 5 V  Power lost to the environment without contact current W 1.5	_	10 V	
Radiofrequency conducted emissions (0.1530 MHz) CISPR 11  Radiated emissions (301000 MHz) CISPR 11  Terminals  Screw torque Nm 0.8  Wire strip length mm 9  Max. wire size solid cable mm² 1 x 6 / 2 x 4  AWG 1 x 10 / 2 x 12  Other data  Current absorption on Z1 and Z2 (type 72.11) mA < 1  Current absorption on control signal (B1-B2 and B2-B3) - (type 72.42) 5 mA, 5 V  Power lost to the environment without contact current W 1.5	_	25 cycles	
Radiated emissions (301000 MHz) CISPR 11  Terminals  Screw torque Nm 0.8  Wire strip length mm 9  Max. wire size solid cable 1x6/2x4 AWG 1x10/2x12  Other data  Current absorption on Z1 and Z2 (type 72.11) mA < 1  Current absorption on control signal (B1-B2 and B2-B3) - (type 72.42) 5 mA, 5 V  Power lost to the environment without contact current W 1.5	_	1 cycles	
Terminals  Screw torque  Nm  0.8  Wire strip length  mm  9  Max. wire size  solid cable  mm²  1 x 6/2 x 4  AWG  1 x 10/2 x 12  Other data  Current absorption on Z1 and Z2 (type 72.11)  Current absorption on control signal (B1-B2 and B2-B3) - (type 72.42)  Power lost to the environment  without contact current  W 1.5	class B	class B	
Screw torque         Nm         0.8           Wire strip length         mm         9           Max. wire size         solid cable mm²         1 x 6/2 x 4           AWG         1 x 10/2 x 12           Other data           Current absorption on Z1 and Z2 (type 72.11)         mA         < 1	class B	class B	
Wire strip length         mm         9           Max. wire size         solid cable           mm²         1 x 6/2 x 4           AWG         1 x 10 / 2 x 12           Other data           Current absorption on Z1 and Z2 (type 72.11)         mA < 1	'	,	
Max. wire size  Solid cable mm² 1x6/2x4 AWG 1x10/2x12  Other data  Current absorption on Z1 and Z2 (type 72.11) mA < 1  Current absorption on control signal (B1-B2 and B2-B3) - (type 72.42) 5 mA, 5 V  Power lost to the environment without contact current W 1.5			
mm²         1 x 6 / 2 x 4           AWG         1 x 10 / 2 x 12           Other data           Current absorption on Z1 and Z2 (type 72.11)         mA < 1			
AWG 1 x 10 / 2 x 12  Other data  Current absorption on Z1 and Z2 (type 72.11) mA < 1  Current absorption on control signal (B1-B2 and B2-B3) - (type 72.42) 5 mA, 5 V  Power lost to the environment 72.01/72.11  without contact current W 1.5	stranded cable	e	
Other data       Current absorption on Z1 and Z2 (type 72.11)     mA < 1	1 x 4 / 2 x 2.5		
Current absorption on Z1 and Z2 (type 72.11) mA < 1  Current absorption on control signal (B1-B2 and B2-B3) - (type 72.42) 5 mA, 5 V  Power lost to the environment 72.01/72.11  without contact current W 1.5	1 x 12 / 2 x 14		
Current absorption on control signal (B1-B2 and B2-B3) - (type 72.42) 5 mA, 5 V  Power lost to the environment 72.01/72.11  without contact current W 1.5			
Power lost to the environment 72.01/72.11 without contact current W 1.5			
without contact current W 1.5			
	72.42		
with rated current W   3.2	0.9 (1 relay ON	0.9 (1 relay ON)	
	3.0 (2 relays O	3.0 (2 relays ON)	

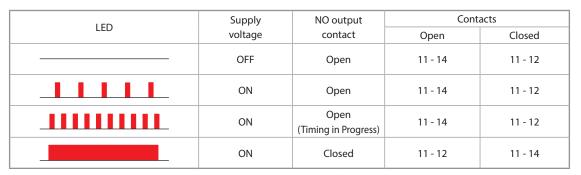
<sup>\*</sup>There is no electrical isolation between electrodes and supply voltage for the 24 V DC types (72.x1.9.024.0000). Therefore, for SELV applications it would be necessary to use a SELV (non-grounded) power supply. In the case of a PELV (grounded) power supply take care to protect the level control relay against harmful circulating currents by ensuring that no electrodes are grounded.

However, there is no such problem for the 24 V AC types (72.x1.8.024.0000) which, by virtue of an internal isolating transformer, assure reinforced isolation between electrodes and supply.



#### **Functions for 72.01 and 72.11**

U	= Supply voltage
B1	= Max level
	electrode
B2	= Min level
	electrode
В3	= Common
	= Contact 11-14
Z1-Z2	= Link to select



#### **Function and Run-on time**

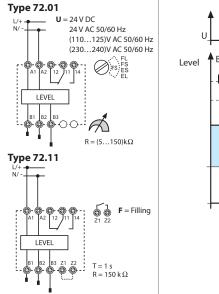
emptying (Type 72.11)

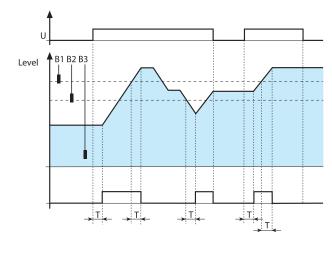
Type 72.01	Type 72.11	
<b>FL</b> = Level control by Filling, Long (7 s) run-on delay.	<b>F</b> = Level control by Filling, Z1–Z2 open. Run-on time fixed at 1 s.	
<b>FS</b> = Level control by Filling, Short (0.5 s) run-on delay.	$\mathbf{E}$ = Level control by Emptying, Z1–Z2 linked. Run-on time fixed at 1 s.	
<b>ES</b> = Level control by Emptying, Short (0.5 s) run-on delay.		
<b>EL</b> = Level control by Emptying, Long (7 s) run-on delay.		

#### **Filling functions**

#### Wiring diagram

#### Examples with 3 electrodes





**Filling Control** – between Min. and Max. levels.

Under normal operation the liquid level can be expected to cycle between the Minimum and the Maximum electrodes, B2 and B1 (plus a degree of over and undershoot).

#### **Switch On:**

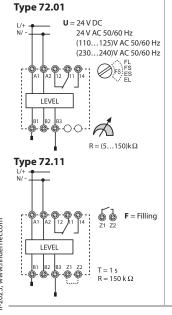
- On "power-up", if the liquid is below B1 the output relay will operate after time T has expired.
- On the liquid level falling below B2, the output relay will operate after time T has expired.

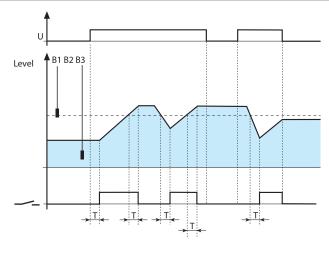
#### **Switch Off:**

- On the liquid level reaching electrode B1, the output relay will de-energise after time T has expired.
- On "power-off", the output relay will immediately de-energise.

#### Wiring diagram

#### Examples with 2 electrodes





**Filling Control** – about a single level, B1.

Under normal operation the liquid evel can be expected to cycle about the level set by electrode B1 with a degree of over and under-shoot.

#### Switch On:

• On "power-up", if the liquid is below B1 the output relay will operate after time T has expired.

• On the liquid level falling below B1, the output relay will operate after time T has expired.

#### Switch Off:

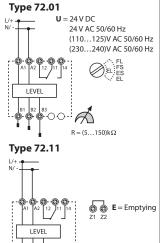
- On the liquid level reaching electrode B1, the output relay will de-energise after time T has expired.
- On "power-off", the output relay will immediately de-energise.

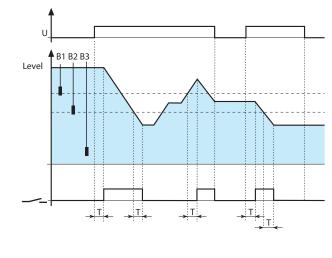


#### **Emptying functions**

#### **Wiring diagram**

#### Examples with 3 electrodes





**Emptying Control** - between Max. and Min. levels.

Under normal operation the liquid level can be expected to cycle between the Maximum and the Minimum electrodes, B1 and B2 (plus a degree of over and under-shoot).

#### Switch On

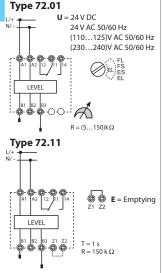
- On "power-up", if the liquid level is above B2 the output relay will operate after time T has expired.
- On the liquid level rising to B1, the output relay will operate after time T has expired.

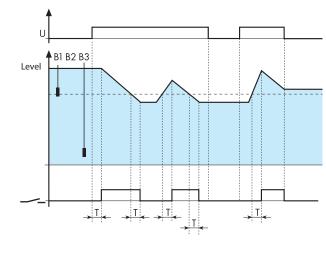
#### **Switch Off:**

- On the liquid level falling below electrode B2, the output relay will de-energise after time T has expired.
- On "power-off", the output relay will immediately de-energise.

#### Wiring diagram

Examples with 2 electrodes





**Emptying Control** about a single level, B1.

Under normal operation the liquid level can be expected to cycle about the level set by electrode B1 with a degree of over and under-shoot.

#### Switch On:

- On "power-up", if the liquid is above B1 the output relay will operate after time T has expired.
- On the liquid level rising to B1, the output relay will operate after time T has expired.

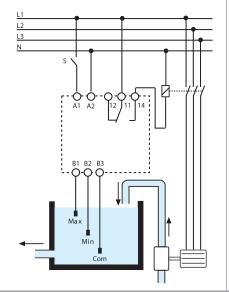
#### Switch Off:

- On the liquid level falling below electrode B1, the output relay will de-energise after time T has expired.
- On "power-off", the output relay will immediately de-energ

#### Applications for 72.01 and 72.11

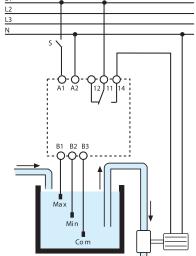
#### **FILLING function:**

Examples with 3 electrodes and with a contactor connected to the contact.



#### **EMPTYING function:**

Examples with 3 electrodes and with a motor pump connected directly to the contact.



The 72 series level control relays work by measuring the resistance through the liquid, between the common (B3) electrode and Min. and Max. electrodes (B2 and B1). If the tank is metalic, then this can be substituted as the B3 electrode.

Take care to ensure that the liquid has a suitable resistivity – see below:

#### **SUITABLE LIQUIDS**

- City water
- Well water
- Rainwater
- Sea water
- Liquids with low-percentage alcohol
- Wine
- Milk, Beer, Coffee
- Sewage
- Liquids fertilizer

#### UN-SUITABLE LIQUIDS

- Demineralised water
- Fuels
- Oil
- Liquids with high-percentage alcohol
- Liquid gas
- Paraffins
- Ethylene glycol
- Paint

II-2023, www.findernet.com



#### **Functions for 72.42**

**A1-A2** = Supply voltage

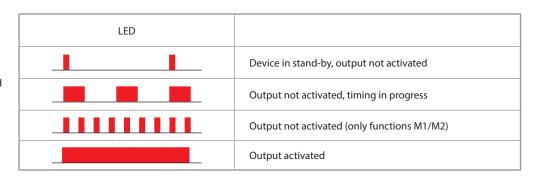
**S1 (B1-B2)** = Control signal 1

**S2 (B3-B2)** = Control signal 2

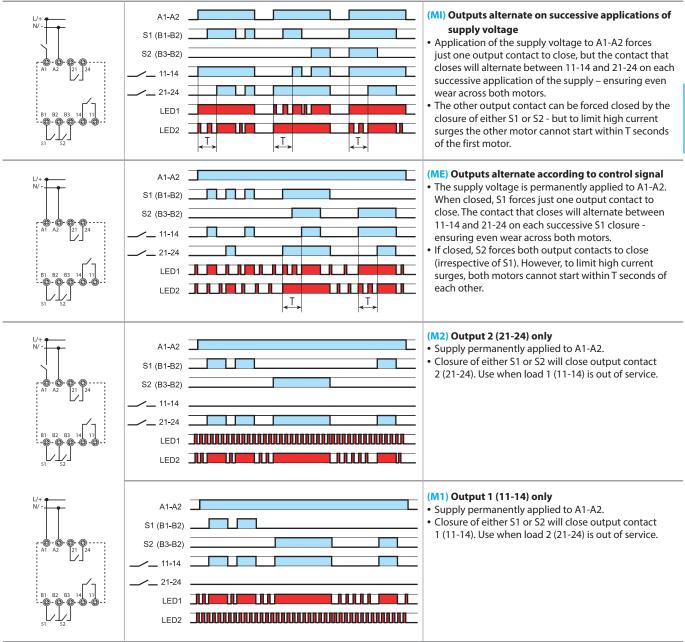
= Contact 1 (11-14) and

Contact 2 (21-24)

**LED 1** = Output 1 **LED 2** = Output 2

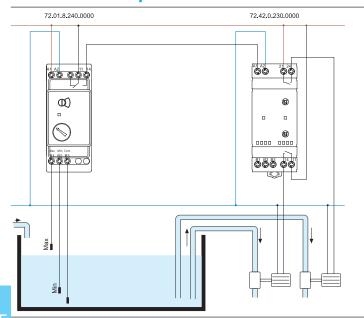


#### Wiring diagram



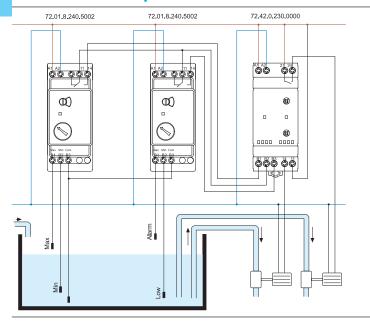


#### **MI function example**



This shows the 72.42 Priority change relay working in conjunction with a single 72.01 level controller. Under normal conditions the liquid level is expected to remain within the range shown as Min to Max. In this case the function of the 72.42 will be to alternate the duty between both pumps, to even wear across both pumps. There is no provision to run both pumps simultaneously.

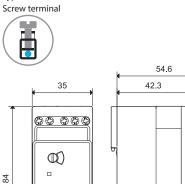
#### **ME function example**

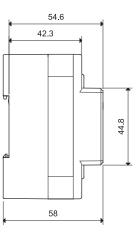


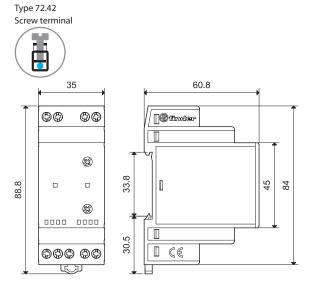
This shows the 72.42 Priority change relay working in conjunction with two 72.01 level controllers. Under normal conditions the liquid level is expected to remain within the range shown as Min to Max. In this case the function of the 72.42 will be to alternate the duty between both pumps, to even wear across both pumps. Should the liquid level rise above the Alarm level then the function of the 72.42 will call for the simultaneous operation of both pumps, by virtue of the signal to terminal B3 from the Alarm/Low level controller.

Note: due to the low level of 72.42 control signals, it is suggested to use level controller 72.01.8.240.5002 because of its superior low load switching capability.

# Outline drawings Types 72.01/11







# **finder**

#### Accessories for 72.01 and 72.11



072.01.06



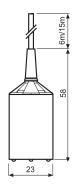
072.02.06

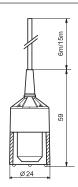
Suspended electrode for conductive liquids, complete with cable. Suitable for level monitoring in wells and reservoirs not under pressure

• Electrode compatible with food processing applications (according to European Directive 2002/72 and cod. FDA title 21 part 177):

Cable length: 6 m (1.5 mm²)	072.01.06
Cable length: 15 m (1.5 mm²)	072.01.15

Electrode for swimming pools with high levels of chlorine, or in salt-water pools with high levels of salinity:
 Cable length: 6 m (1.5 mm²)
 72.02.06
 Technical data
 Max. liquid temperature
 C +100
 Electrode material
 stainless steel (AISI 316L)

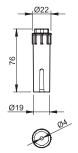






072.31

Suspended electrode		072.31
Technical data		
Max liquid temperature	℃	+80
Cable grip	mm	Ø ≤ 2.53.5
Electrode material		stainless steel (AISI 316L)
Casing material		polypropylene
Max screw torque	Nm	0.7
Max. wire size	mm²	1 x 2.5
	AWG	1 x 14
Wire strip length	mm	59



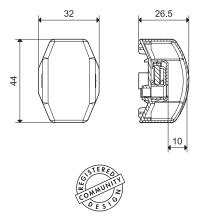


#### Accessories for 72.01 and 72.11



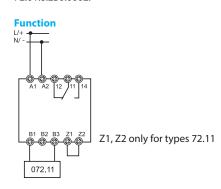
072.11

Floor water sensor, designed for the detection	on and repo	rting of the presence of	floor surface water.	072.11
Technical data				
Electrode material		stainless steel (AISI 301	)	
Wire capability of terminals				
Max screw torque	Nm	0.8		
Max. wire size		solid cable	stranded cable	
	mm <sup>2</sup>	1x6/2x6	1 x 6 / 2 x 4	
	AWG	1 x 10 / 2 x 10	1 x 10 / 2 x 12	
Wire strip length	mm	9		
Other data				
Distance between electrodes and floor	mm	1		
Floor fixing screw diameter		Maximum M5		
Maximum cable diameter	mm	10		
Maximum length of cable connecting sensor to relay m		200 (with capacitance of	of 100 nF/km)	
Max. liquid temperature	°C	+100		



Floor surface water sensor for connection to electrode terminals (B1 and B3) of 72.01 or 72.11 level control relay, set in Emptying function (ES or E respectively).

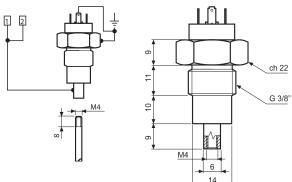
For ice bank control in refrigeration systems it is suggested to use the high sensitivity (5...450)k $\Omega$  types - 72.01.8.024.0002 or 72.01.8.230.0002.





072.51

<b>Electrode holder with two pole connector</b> , one connected directly to the electrode and the second connected to the grounded installation thread. Suitable for metal tank with G3/8" linkage. Electrode not incuded. Order appropriate number of electrodes holders - additional to the relay.	072.51
Technical data	
Max liquid temperature °C	+100
Max tank pressure bar	12
Cable grip mm	Ø ≤ 6
Electrode material	stainless steel (AISI 316L)



**finder** 

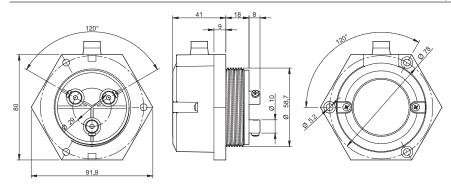
011.01

#### Accessories for 72.01 and 72.11



072.53

Electrode holder with three poles. Electrode not incuded.		
Order appropriate number of electrodes holders - additional to the relay.		072.53
Technical data		
Max liquid temperature	°C	+70
Electrode material		stainless steel (AISI 303)



Electrode and electrode connector, multiple electrodes may be interconneced to provide required length

Technical data	
Electrode - 475 mm long, M4 thread, stainless steel (AISI 316L)	072.500
Inter-electrode connector - M4 thread, stainless steel (AISI 316L)	072.501

Illustration of interconnection of electrodes.



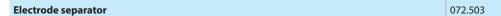
072.501

072.500



072.503





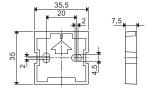


011.01



060.48

#### Adaptor for panel mounting, plastic, 35 mm wide



Sheet of marker tags (CEMBRE Thermal transfer printers) for relays types	
72.42 (49 +ags) 6 v 12 mm	

Sheet of marker tags (CEMBRE Thermal transfer printers) for relays types	
72.42 (48 tags), 6 x 12 mm	060.48



019.01

<b>Identification tag</b> , plastic, 1 tag, 17 x 25.5 mm (for 72.42 only)	019.01



#### Application notes for 72.01 and 72.11

#### Application

The main application for these relays is for the sensing and control of the level of conductive liquids.

Selectable options allow for this control to be achieved either through a filling operation or through an emptying operation, and in either case "positive logic" is used.

Level control can be achieved around a single level - using 2 electrodes, or between Minimum and Maximum levels - using 3 electrodes.

Additionally, the 72.01, with its adjustable sensitivity setting, can be ideal for monitoring the conductivity of liquids.

#### Positive safety logic

These relays work according to the principle that it is the closure of a normally open output contact that will be used to control the pump, both in filling and emptying applications. Consequently, in the event of a failure of the supply local to the relay, the filling or emptying will cease. This is generally considered to be the safest option.

#### Overrunning of tank on filling

Care must be exercised to ensure that the tank cannot overrun. Factors that have to be considered are the pump performance, the rate of discharge from the tank, the position of the single level electrode (or maximum electrode), and the run-on time delay. Keeping the time delay to a minimum will minimise the possibility of tank overrun, but will increase the installed switching rate.

#### Prevent dry running of pump on emptying

Care must be exercised to ensure that the pump cannot run dry. Similar considerations must be given as outlined above. In particular, keeping the run-on time delay to a minimum will minimise the risk, but again, it will increase the installed switching rate.

#### Run-on time

In commercial and light industrial applications the use of a short Run-on time delay is more appropriate, due to the relatively small size of tanks and the consequential need to react quickly to the change in level. Larger scale industrial applications involving larger tanks and powerful pumps must avoid a frequent switching cycle, and the use of the 72.01 set for the longer Run-on time of 7 seconds is suggested.

Note that the short run-on time will always achieve closer control to the desired level(s), but at the cost of more frequent switching.

#### Electrical life of the output contact

The electrical life of the output contact will be enhanced where a larger distance between the Max. and Min. electrodes (3-electrode control) can be realised. A smaller distance, or level control to a single level (2-electrode control), will result in more frequent switching and therefore a shorter electrical life for the contacts. Similarly, the long run-on time will enhance, and the short time will reduce, electrical life.

#### Pump control

Small single-phase pumps within the kW (0.55 kW - 230 V AC) rating stated may be driven directly by the level relay output contact. However, where very frequent switching is envisaged, it is better to "slave" a higher power relay or contactor to drive the pump motor. Large pumps (singlephase and three-phase) will of course require an interposing contactor.

#### Water leakage and condensation in oil lubrication systems

To detect condensed water vapour or water leakage within lubricating systems, monitor by sensors connected to B1 - B3 (Function E or ES, Z1 - Z2 linked). Condensed water vapour has low conductivity, therefore choose monitoring relay type 72.01.8.240.0002 with sensitivity range of  $(5...450)~k\Omega$  and sensor type 072.11.

#### Floor flooding control

To detect floor water due to spills or flooding, monitor using sensors connected to B1 - B3 (Function E or ES, Z1 - Z2 linked).

Choose monitoring relay type 72.01.8.240.0000 or 72.11.8.240.0000, together with floor water sensor type 072.11.

#### **Electrodes and cable lengths**

Normally 2 electrodes or 3 electrodes will be required for control about a single level, or control between Min. and Max. levels, respectively. However, if the tank is made of conductive material it is possible to use this as the common electrode, B3, if electrical connection can be made to it.

The maximum permitted length of cable between the electrode and the relays is 200m, for a cable not exceeding 100 nF/km.

A maximum of 2 relays and associated electrodes can be employed in the same tank - if two different levels need monitoring.

Note: It is permitted to make direct electrical connection between terminals B1-B3, and B2-B3, (without using electrodes/liquid), but in this case it is not possible to set up the sensitivity.

#### **Electrode choice**

The choice of electrodes may depend on the liquid being monitored. Standard electrodes 072.01.06 and 072.51 are suitable for many applications but some liquids may be corrosive for example, and may therefore require custom made electrodes - but these can usually be used with the 72.01 and 72.11 relays.

#### On site commissioning

To confirm the suitability of the relay sensitivity to the resistance between electrodes it is suggested that the following checks are made. For convenience it is suggested that the fill function and the shortest run-on time are selected.

#### Commissioning

Follow these setting-up instructions to achieve correct operation:

#### 72.01

Select the function "FS" (Filling and Short delay of 0.5 s), and set the sensitivity control to 5 k $\Omega$ . Ensure that all electrodes are immersed in the liquid - expect the output relay to be ON. Then, slowly rotate the sensitivity control in the 150 k $\Omega$  direction until the level relay switches OFF (internal output relay will switch OFF and red LED will switch slowly flash).

(If the level relay does not switch OFF then, either the electrodes are not immersed, or the liquid has too high impedance or the distance between electrodes is too long).

Finally, select the filling or emptying function as required, run in real time and confirm that the level relay works as required.

#### 72.11

Select the Filling function "F", (Z1 - Z2 open). Ensure that all electrodes are immersed in the liquid, but leave electrode B3 disconnected - output relay should be ON. Connect electrode B3, and the level relay should switch OFF (internal output relay will switch OFF and red LED will switch slowly flash).

(If the level relay does not switch OFF then, either the electrodes are not immersed, or the liquid has too high impedance or the distance between electrodes is too long.)

Finally, select the filling or emptying function as required, run in real time and confirm that the level relay works as required.



#### Float switch suitable for fluid level regulation

- 1 CO (SPDT)
- 10 A (resistive load)
- 8 A (inductive load)
- Cable length 5 m, 10 m, 15 m or 20 m
- Suitable for emptying and filling
- Contact material AgNi

#### 72.A1.1000.xxxx



- Float switch for grey water pumping and drainage
- Counterweight (110 g) with cable grip, included

#### 72.A1.0000.xx02



- Float switch for fluid foodstuff and potable water
- Suitable for swimming pools with high levels of chlorine, or in salt-water pools with high levels of salinity
- Counterweight (110 g) with cable grip, included
- Cable and plastics ACS certified for alimentary uses

#### 72.B1.1000.xxxx



 Float switch for black water systems, drainage plants and pumping stations

\* H05 RN F cable approved TÜV

For outline drawing see page 19

Technical data				
Contact configuration		1 CO (SPDT)	1 CO (SPDT)	1 CO (SPDT)
Rated current A Rated voltage V AC		10 A (8 A)	10 A (8 A)	10 A (8 A)
		250	250	250
Protection degree		IP 68	IP 68 +45	IP 68
Max liquid temperature	°C	+45		+45
Max pressure	BAR	10	10	10
Cable material  Body material		H05 RN F*	ACS Polypropylene	H05 RN F* Polypropylene
		Polypropylene		
Approvals (according to type)		<b>C</b> € KH FHI △	C€ ₩ ACS	C€ KK ENI △



#### Float switch suitable for fluid level regulation

- 1 CO (SPDT)
- 10 A (resistive load)
- 8 A (inductive load)
- Space saving version, for narrow spaces
- Manual switch for automatic (ON/OFF) or manual (always ON) operation
- Cable length 2 m
- Suitable for emptying and filling





- Space saving version, for narrow spaces .
- Magnetic contact
- Cable length 2 m



Manual switch

\* H07 RN F cable approved TÜV

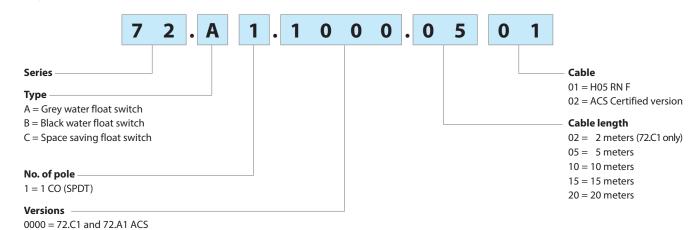
For outline drawing see page 20

Technical data		
Contact configuration		1 CO (SPDT)
Rated current	Α	10 A (8 A)
Rated voltage	V AC	250
Minimum switching load	mW (V/mA)	1200 (12/100)
Breaking capacity DC1		6 A - 30 V DC
Protection degree		IP 68
Max liquid temperature	°C	+50
Max depth	m	10
Cable material		H07 RN F*
Body material		Polypropylene
Approvals (according to type)		C€ ĽK EHL △



#### **Ordering information**

Example: 72 Series, float switch, 1 CO (SPDT).



#### **Accessories - Included in the package**

Counterweight for type 72.A1

1000 = 72.A1 standard and 72.B1only



Counterweight (110 g) for Type 72.A1. Fixes to the cable to allow adjustment of the overall level and the switching hysteresis.



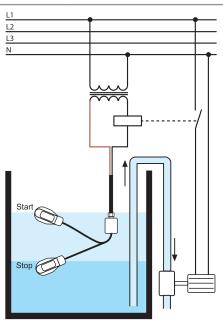
Mounting bracket and clamps to simplify wall or pipe installation.

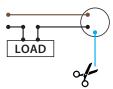


### **Applications**

#### Type 72.A1

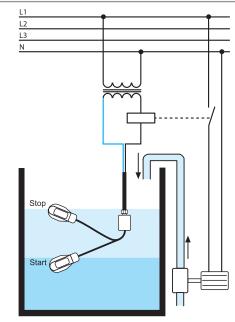
**Emptying function** 

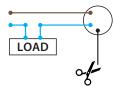




When black and brown wires are used, the circuit opens when the float is down and closes when the float in up. In this case the blue wire must be insulated.

#### Filling function

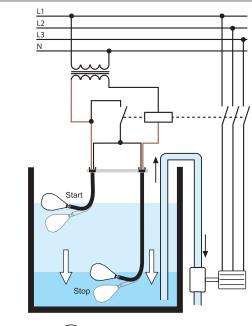


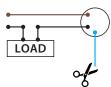


When black and blue wires are used, the circuit opens when the float is up and closes when the float in down. In this case the brown wire must be insulated.

**Type 72.B1** Emptying function

## on

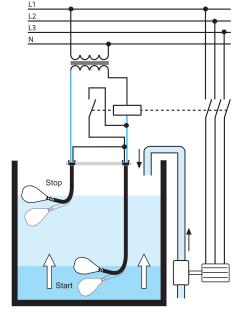


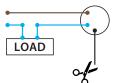


When black and brown wires are used, the circuit opens when the float is down and closes when the float in up.

In this case the blue wire must be insulated.

#### Filling function





When black and blue wires are used, the circuit opens when the float is up and closes when the float in down. In this case the brown wire must be insulated.



#### **Example**

Type 72.C1



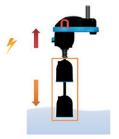
The tank fills



The water reaches the max level and it raises the whole floating body



High level starts the pump and the tank drains



The water reaches the minimum level and the weight of the floating body disengages the magnet



Low level stops the pump

#### **Functions**

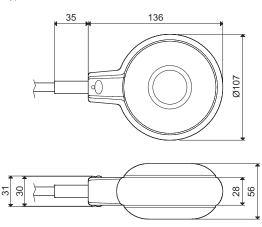
**Emptying:** when black and brown wires are used, the circuit opens when float is down and closes when the float is up. Note: the blue/grey wire must be insulated.

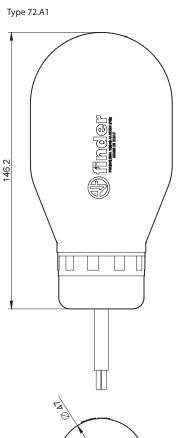
**Filling:** when black and blue/grey wires are used, the circuit closes when float is down and opens when the float is up. Note: the brown wire must be insulated.

N.B: The grounding wire is always yellow and green.

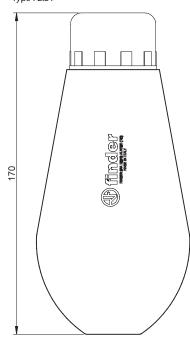
#### **Outline drawings**

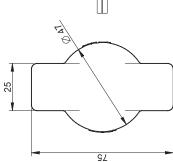
Type 72.A1- xx02

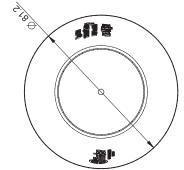




Type 72.B1









## **Outline drawings**

Type 72.C1

